http://www.cergy-vis.fr
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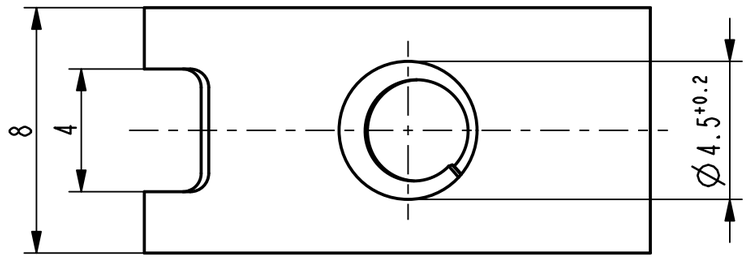
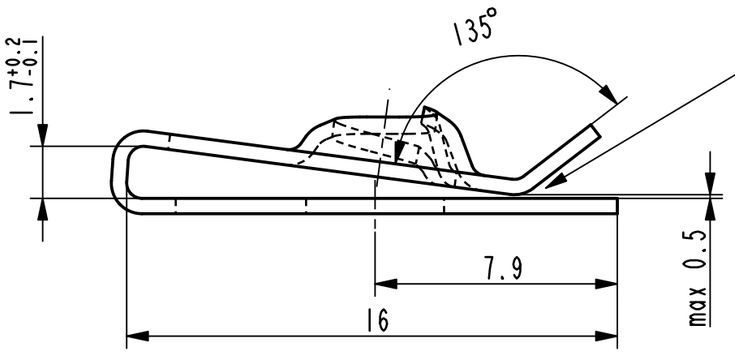
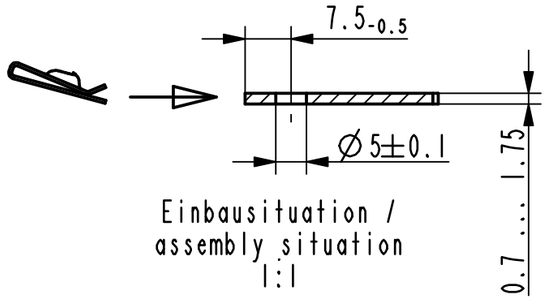
ET SI ON PARLAIT SERVICE



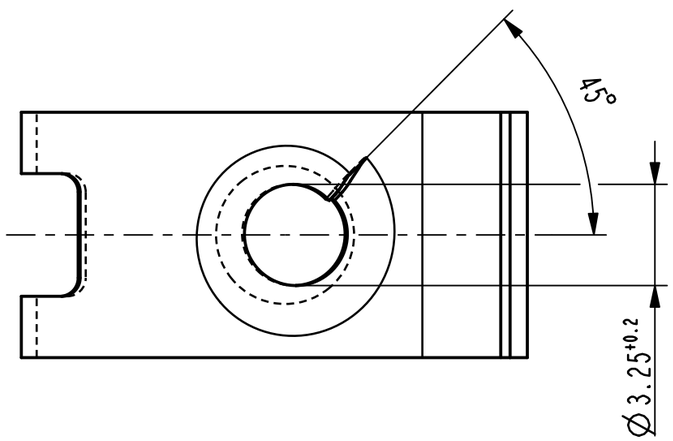
Isometrische Ansicht /
isometric view
2:1



Ueberbrueckung der Oeffnung durch
Oberflaechenbeschichtung zulaessig /
surface finish bridging permissible



Einbausituation /
assembly situation
1:1



Vor Auslegung einer automatisierten Verarbeitung des Teils sollte Ruecksprache mit Fa. A.Raymond gehalten werden.
Fully automatic processing of the part requires prior consultation with A.Raymond GmbH.

Rev.	Anzahl/ quantity	Aenderungsbeschreibung / modification description	Datum/date	Name
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
Ab	1x	Oberflaechenvariante hinzugefuegt	30.11.11	mj
Aa	-	Oberflaechenvariante entfernt (3000)	05.10.10	mj

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Schutzrechte/ patent rights	vorbehalten / all rights reserved		Rasch Code/ classification: AAAAD
Ersatz fuer/ substitue for	013778_c_01/A/28.06.2005	Entw.Ref./ dev.ref.	Projekt-Nr./ project no.
Maszstab/ scale: 5:1	Format: A3	Allgemeintoleranz/ general tolerance: ±0.25 / ±5°	Datum/ date: 05.10.2010
Projektion / projection	ALL DIMENSIONS ARE IN MILLIMETERS	Erstellt von/ prepared by: M. Junge	Freigegeben/ approved: 20111130110651
	Blechdicke/ mat. thickness DIN EN 10140: 0.50	Volumen/ volume (mm³): 118.3	Gewicht/ weight (g): 1.0

Oberfl./ finish	metallhaltige Korrosionsschutzbeschichtung, Farbe silber metallic corrosion protection coated, colour silver	Oberfl. Code/ finish code: 5410
Werkstoffbehandl./ material treatment	zwischenstufenverguetet / austempered 375 ... 475 HV 5	
Werkstoff/ material	C67S DIN EN 10132-4	Mat. code: 1000

Benennung/ title

Blechmutter
fuer Gewinde EN ISO 1478-ST4.2

sheet metal nut
for thread EN ISO 1478-ST4.2

Teil-Nr./ part no.	013778-0-02	Drawing type: C:Customer
Kundenteile-Nr. / customer part no.	-	Blatt / sheet: 1 / 1
CAD system & version: ProE WF3	Dateiname / filename: 013778-0C00	

	Teil-Nr. / part no.	Oberflaeche / Farbe / finish / colour	Oberfl. Code/ finish code
	Ausfuehrung / Execution		
Ab	013778-0-04	metallhaltige Korrosionsschutzbeschichtung, Farbe silber, GZ metallic corrosion protection coated, colour silver, lubricated	4001
	013778-0-03	verzinkt / passiviert farblos zinc plated / passivated colourless	3250