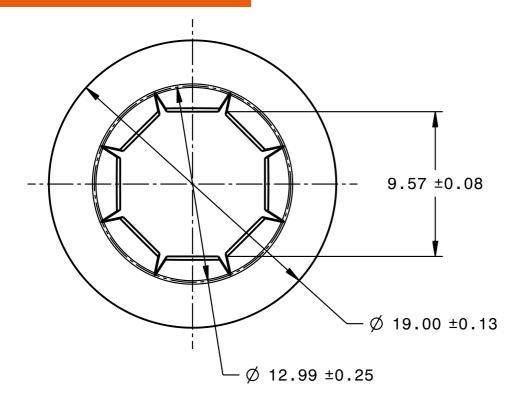
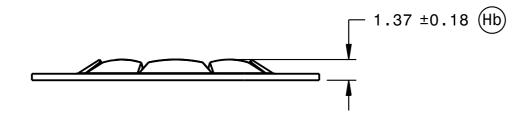
I





NOTES:

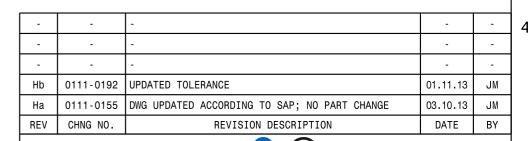
OPTIMUM PERFORMANCE DEPENDS ON ADHERENCE TO THESE STUD, ROD OR WIRE SPECIFICATIONS.

- 1. MATERIAL MAY BE MILD STEEL, ALUMINUM, BRASS, ZINC OR OTHER MALLEABLE METAL.
- 2. SURFACE HARDNESS MUST NOT EXCEED ROCKWELL 30T-78.
- 3. RECOMMENDED DIAMETER TOLERANCE +0.05/-0.08
- 4. ENDS MUST BE FREE OF DISTORTION OR BURRS. CHAMFER 0.8 X 45° FOR EASIER ASSEMBLY.
- 5. NICKEL, CHROMIUM OR OTHER HARD FINISHES ON STEEL STUDS ARE NOT RECOMMENDED.
- 6. NICKEL CHROMIUM PLATING ON DIE-CAST STUDS MUST NOT EXCEED 0.075 THICKNESS. THIS FINISH IS NOT RECOMMENDED ON STUDS.



 \Box

Ш



 \triangleright

 \Box

3091 RESEARCH DRIVE - ROCHESTER HILLS MI, 48309; PHONE (248) 537-3100

CONDITIONS OF USE"

 \circ

"CONDITIONS OF USE"

THIS DRAWING AND ALL INFORMATION (THE "DRAWING") DISCLOSED ARE THE EXCLUSIVE PROPERTY OF A. RAYMOND.
BY USING THIS DRAWING THE ADDRESSEE ACKNOWLEDGES AND ACCEPTS THAT THIS DRAWING
(1) IS COVERED BY A. RAYMOND TINNERMAN INTELLECTUAL PROPERTY RIGHTS OR KNOW-HOW AND
(2) IS PROVIDED UNDER THE FOLLOWING CONDITIONS WHO REPRESENT A DEPOSIT AGREEMENT.
THIS DRAWING IS FOR ADDRESSEE INTERNAL USE ONLY LIMITED TO ITS ESTIMATION.
WITHOUT PRIOR WRITTEN CONSENT OF A. RAYMOND NO PERMISSION OR RIGHTS FOR ANY PURPOSE, IS HEREBY GRANTED,
SUCH AS, WITHOUT ANY LIMITATION,
(1) THE COPY, IN PART OR ENTIRELY
(2) AND/OR THE PRESENTATION, IN PART OR ENTIRELY, TO ANY OTHER THIRD PARTY OUTSIDE THE ADDRESSEE COMPANY
OR IN THE COMPANY BUT WITH NO INTEREST
(3) AND/OR THE DISTRIBUTION OF THE DRAWING, IN PART OR ENTIRELY, IN ANY MEDIUM
(4) AND/OR THE CREATION OF ANY DERIVATIVE WORK.
IN CASE OF BREACH OF THESE CONDITIONS, ADDRESSEE SHALL INDEMNIFY A.RAYMOND FROM AND AGAINST ALL DAMAGES
(COMPENSATORY OR CONSEQUENTIAL), COSTS, EXPENSES AND CHARGES, CAUSED OR ARISING OUT OF OR ATTRIBUTABLE
TO ITS WILLIFUL MISCONDUCT, FRAUD, NEGLIGENCE, INFRINGEMENT OF A. RAYMOND INTELLECTUAL PROPERTY RIGHTS.

IF THE ADDRESSEE DOES NOT ACCEPT THESE CONDITIONS, PLEASE NOTIFY A. RAYMOND SENDER IMMEDIATELY.

		,				
INTELLECTUAL PROPERTY RIGHTS		ALL RIGHTS RESERVED			CLASSIFICATION CODE	EAAA -
REPLACES PS100319 REV H; 08/10/10			DEV. REF.	-	PROJECT NO.	_
SCALE	FORMAT A3	GENERAL TOLERANCE ONE PLACE: ± 0.5 TWO PLACE: ± 0.25 ANGULAR: ± 2°	DATE 03.10.2013			
4:1			PREPARED BY J. MELL			
PROJECTION		ALL DIMENSIONS ARE IN MILLIMETERS	APPROVED 20131101144251			
(⊙) ([-	MAT. THICKNESS (mm)	VOLUME (mm ³)		WEIGHT (g)	
		0.43		90		0.7
FINISH/COLOR						FINISH

CODE PHOSPHATE + OIL 5100

MATERIAL TREATMENT

ROCKWELL 30N 58-68

1050-1065 PER SAE J403

1005

MAT. CODE

PUSH ON - 10mm

DRAWING TYPE 138617-0-00 C:Customer CUSTOMER PART NO. SHEET 1 / 1

CAD SYSTEM & VERSION FILENAME V5 R19 138617-0C00

В

NOT

Н

G

Α