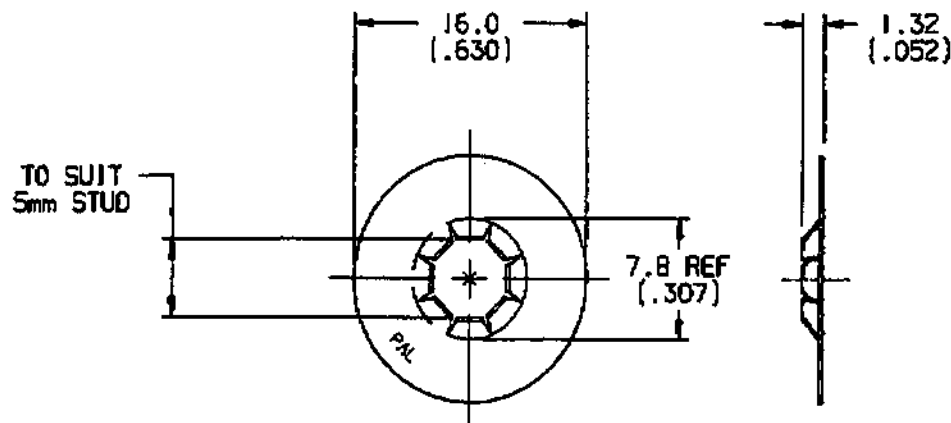




OPTIMUM PERFORMANCE DEPENDS ON ADHERENCE TO THESE STUD, ROD OR WIRE SPECIFICATIONS

1. MATERIAL MAY BE MILD STEEL, ALUMINUM, BRASS, ZINC OR OTHER MALLEABLE METALS.
2. SURFACE HARDNESS MUST NOT EXCEED ROCKWELL 30T-7B.
3. RECOMMENDED DIAMETER TOLERANCE: $\pm .05$
 $\pm .08$
4. ENDS MUST BE FREE OF DISTORTION OR BURRS. CHAMFER $0.8 \times 45^\circ$ FOR EASIER ASSEMBLY.
5. PERFORMANCE: PUSH ON & HOLDING STRENGTH TO BE DETERMINED.

Référence
138 605 003
 Matière : Acier Zingué
 (CS-Zn)

UNCONTROLLED WILL NOT BE SEP 10 1999 KEPT CURRENT BY ENGINEERING		TINNERMAN PALNUT ENGINEERED PRODUCTS, LLC MATERIAL: 0.25(.010) THICK SAE 1050 SPRING STEEL HARDNESS: ROCKWELL 30N 58-68 TOLERANCES, UNLESS SPECIFIED: $\pm .38$ $\pm .015$		PAL® PALNUT® ON SERT® PUSHNUT®					
				TITLE PALNUT PUSHNUT FASTENER, FLAT ROUND TYPE, STYLE "PS", FOR 5mm STUD WITH 16mm OD					
				DR. BY: BAD		RELEASED		SCALE	
				DATE 4/02/97		PART PS050016		NONE	
5/27/97 A		1.32 WAS 1.52		BAD		CHECKED <i>[Signature]</i> DWG			
DATE REV		DESCRIPTION		BY		APPROVED			

PS050016