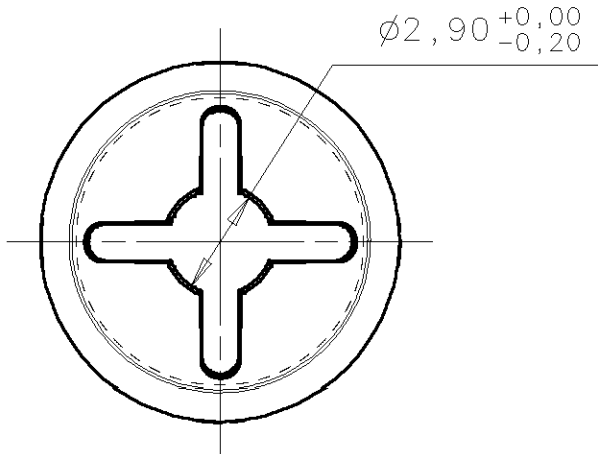
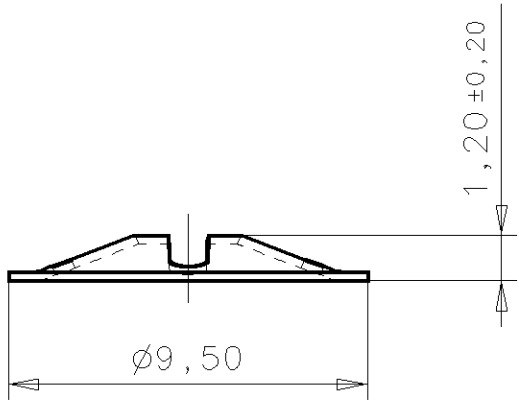
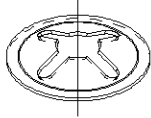


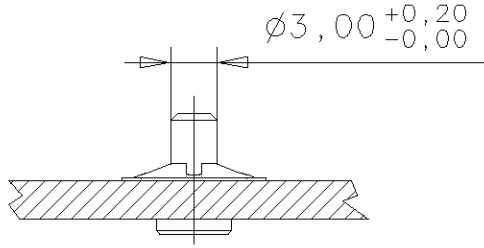
VERIFIER L'ECHELLE APRES PHOTOCOPIE/ BEWARE SCALE AFTER COPY

100 mm

VUE ISO
ECH 2:1



MOYEN DE POSE/P4-150
FITTING TOOL:
USE CONDITION:SCALE/ 10:1
EXEMPLE D'UTILISATION:ECHELLE:



IND	NB COTES	DESIGNATIONS	DATE	VISAS
Gf	--	MàJ traitement de surface	24/10/06	R.L.
Ge		MISE A JOUR MARIERE - FINITION / B.E.D	28-03-06	B V
Gd	--	MISE A JOUR REFERENCE RENAULT	02-03-06	B V
Gc	--	MISE A JOUR PLAN MF / BED	12-10-05	B V
Gb	--	MISE A JOUR PLAN / CLIENT	05-01-05	B V

MODIFICATIONS			
CUSTOMER DATA/ REF. CLIENT:			
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		113, cours Berriat , BP 157 , 38019 Grenoble cedex 1 France . Tel. 04 76 33 49 49 . Telex 320 751 , Telefax 04 76 48 20 59	
PROJECT/ETUDE:		DATE: 23-05-1956	
Propriete exclusive de A. RAYMOND Grenoble (France), A. RAYMOND GmbH & Co KG (Allemagne), A. RAYMOND Italiana S.r.l. (Italie), TECNACERO S.A. (Espagne), A. RAYMOND Inc. (USA), A. RAYMOND LTD (Gde-Bretagne), A. RAYMOND JABLONEC s.r.o. (Republique Tchèque)		DESIGNER/DESSINE PAR: B VIRGONA VISA:	
PATENTS/ BREVETS:		PROJECT MANAGER/CHEF DE PROJET: M POGGI VISA:	
FORMAT: A3		TOLERANCES GENERALES	
SCALE/ ECHELLE: 5:1		SUR COTES ± 0.50	SUR ANGLE ± 5°
SURFACE TREATMENT OR COLOR/ TRAITEMENT DE SURFACE OU COULEUR: CrIII (XII) + ZnNi(12-15%Ni) 8-(I) - TeCrIII (XII) + ZnNi(12-15%Ni) (type ProtedurNi75+Ecotri)-Tenue BS RR:400H			
MATERIAL TREATMENT/ TRAITEMENT STRUCTURAL: TTH.HR 30 N : 61,3 a 64,7 (42 a 46 HRC)			TH.-VOL. (mm-mm³) 0.25
MATERIAL/ MATIERE: Acier C67S - A (recuit)			WEIGHT /POIDS (G)
TITLE / LIBELLE: QUICKIE POUR TIGE ø3.00			
NUMBER / NUMERO: 051857.006.			