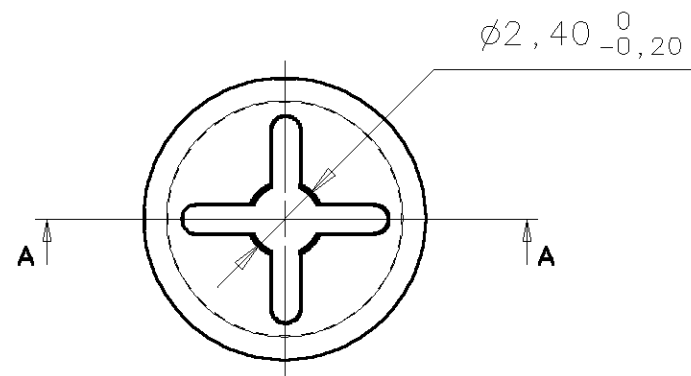
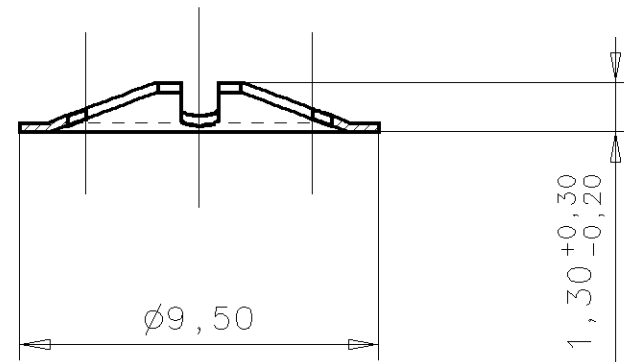
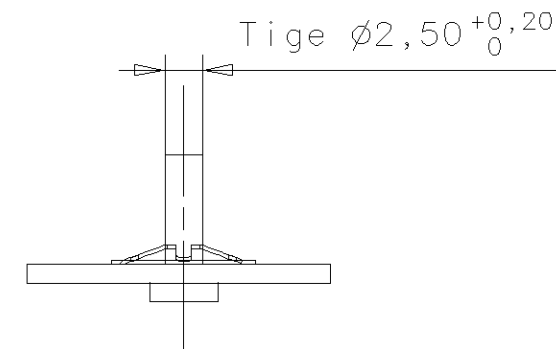


## COUPE A-A



VUE ISO ECH: 2/1

Moyen de pose  
Exemple d'utilisation  
Ech: 2/1



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                  |                                         |           |                  |               |                                                                                                                                                                                                                                   |                  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-----------------------------------------|-----------|------------------|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| Ed                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | --               | MàJ traitement de surface et structural | 24/10/06  | R.L.             |               |                                                                                                                                                                                                                                   |                  |
| Ec                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | --               | Mise à jour SAP                         | 19/09/02  | FC               |               |                                                                                                                                                                                                                                   |                  |
| IND                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Nb<br>DIM        | DESCRIPTIONS / DESIGNATIONS             | DATE      | VISAS            |               |                                                                                                                                                                                                                                   |                  |
| <b>If the addressee does not accept these conditions, please notify A.Raymond sender immediately.<br/>Si problème de compréhension, merci de demander la version française à A.Raymond avant toute utilisation.</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                  |                                         |           |                  |               |                                                                                                                                                                                                                                   |                  |
| <small>This drawing and all information (the 'Drawing') disclosed are the exclusive property of A.Raymond.<br/>By using this Drawing the Addressee acknowledges and accepts that this Drawing<br/>(1) is covered by A.Raymond intellectual property rights or know-how, and,<br/>(2) is provided under the following conditions who represent a Deposit Agreement.<br/>This Drawing is for Addressee' internal use only limited to its estimation.<br/>Without prior written consent of A.Raymond, no permission or rights for any purpose, is hereby granted, such as, without any limitation,<br/>(1) the copy, in part or entirely,<br/>(2) and/or the presentation, in part or entirely, to any other third party outside the Addressee' company or in the company but with no interest<br/>(3) and/or the distribution of the Drawing, in part or entirely, in any medium<br/>(4) and/or the creation of any derivative work.<br/>In case of breach of these conditions, Addressee shall indemnify A.Raymond from and against all damages (compensatory or consequential),<br/>costs, expenses and charges, caused or arising out of or attributable to its willful misconduct, fraud, negligence,<br/>infringement of A.Raymond' Intellectual Property rights.</small> |                  |                                         |           |                  |               |                                                                                                                                                                                                                                   |                  |
| FORMAT<br>A3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | SCALE/ECH<br>5:1 | TH/EP (mm)<br>0.25                      | VOL (mm3) | WEIGHT/POIDS (g) | SHEET/PLANCHE | TOLERANCE<br>dimension / angle<br>± 0.50 / 5                                                                                                                                                                                      | DATE<br>23/05/56 |
| SURFACE TREATMENT OR COLOR / TRAITEMENT DE SURFACE OU COULEUR:<br><b>CrIII épaisse (XII)+ Zn(15 µm)(I) - (type protolux 3000+Ecotri)- Tenue BS RR:240H</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                  |                                         |           |                  |               |                                                                                                                                                                                                                                   |                  |
| MATERIAL TREATMENT / TRAITEMENT STRUCTURAL:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                  |                                         |           |                  |               | ACHIEVED/REALISE: <b>BONIFACI</b>                                                                                                                                                                                                 |                  |
| <b>TTH.412 à 45B HV 0,5 (42 à 46 HRC)</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                  |                                         |           |                  |               | VISA:                                                                                                                                                                                                                             |                  |
| MATERIAL / MATIERE:<br><b>Acier C67S - A (recuit)</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                  |                                         |           |                  |               | APPROVED/APPROUVE:<br>VISA:                                                                                                                                                                                                       |                  |
| TITLE / LIBELLE: <b>QUICKIE POUR TIGE Ø2.50</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                  |                                         |           |                  |               | PATENTS / BREVETS:                                                                                                                                                                                                                |                  |
| CUSTOMER DATA / REF. CLIENT:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                  |                                         |           |                  |               | <br><b>A Raymond</b><br><small>113, cours Berriat . BP 157 . 38019 Grenoble cedex 1 France ; Tel 04 76 33 49 49 ; Fax 04 76 48 20 50</small> |                  |
| NUMBER / NUMERO:<br><b>051856 .006</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                  |                                         |           |                  |               |                                                                                                                                                                                                                                   |                  |
| I-Deas MS10 CAD FILE DO NOT MODIFY / PLAN REALISE EN CAO I-Deas MS10 NE PAS MODIFIER MANUELLEMENT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |                                         |           |                  |               |                                                                                                                                                                                                                                   |                  |